



THREADED ROD

PLAIN, ZINC, GALVANIZED & STAINLESS STEEL

Threaded rods can be used in both anchoring and suspension applications. When used for suspension, they are threaded into an anchor in the ceiling and used to hang pipe, strut, HVAC ducts. Anchor rods are embedded in concrete to support structural steel and can be used with epoxy in existing concrete applications. Threaded rod is often used along with a nut and/or square plate washer when embedded in concrete to achieve required pull-out values



KEY BENEFITS - PLAIN

- Manufactured from low carbon steel
- Metallic gray in appearance and in the 'as manufactured' state
- A light residual coating of oil may remain

KEY BENEFITS - ZINC PLATED

- Manufactured from low carbon steel
- Zinc Plated

KEY BENEFITS - HOT DIP GALVANIZED

- Hot dip galvanizing is a thick zinc coating offering more corrosion protection
- Preferable for applications where exposed to the elements
- Use with over-tapped galvanized nuts

KEY BENEFITS - 304 STAINLESS STEEL

- Stainless steel is naturally corrosion and rust resistant making it the standard for outdoor applications

KEY BENEFITS - 316 STAINLESS STEEL

- 316 Stainless Steel has molybdenum added which is an alloy drastically enhancing corrosion resistance, especially for more saline or chloride exposed environments. Often used in marine applications.

SPECIFICATIONS - ZINC PLATED

The ASTM A307 specification covers carbon steel bolts and studs ranging from 1/4" through 4" diameter. This is your everyday, run of the mill bolt specification often manufactured using A36 round bar. There are three grades: A, B, and C*, which denote tensile strength, configuration, and application. Refer to the Mechanical Properties Chart for the subtle strength differences within each grade.

GRADES

Grade A	Headed bolts, threaded rods and bent bolts intended for general applications.
Grade B	Heavy hex bolts and studs intended for flanged joints in piping systems with cast iron flanges.
Grade C*	Nonheaded anchor bolts, either bent or straight, intended for structural anchorage purposes. The end of the grade C anchor bolt intended to project from the concrete will be painted green for identification purposes. Permanent marking is a supplemental requirement. *As of August 2007, Grade C has been replaced by specification F1554 Grade 36. We will continue supplying grade C, if required for the project.

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MECHANICAL PROPERTIES - ZINC PLATED

Grade	Tensile, ksi	Yield, min, ksi	Elong %, min
A	60 min	-	18
B	60 - 100	-	18
C*	58 - 80	36	23

CHEMICAL PROPERTIES - ZINC PLATED

Element	Grade A	Grade B
Carbon, Max	0.29%	0.29%
Manganese, Max	1.20%	1.20%
Phosphorus, Max	0.04%	0.04%
Sulfur, Max	0.15%	0.15%

PERFORMANCE DATA - ZINC PLATED

Size	WGT / FT (lbs)	Max Rec Load (lbs)	
		600°F	750°F
1/4 - 20	0.12	240	210
3/8 - 16	0.29	610	540
1/2 - 13	0.54	1130	1010
5/8 - 11	0.83	1810	1610
3/4 - 10	1.25	2710	2420
7/8 - 9	1.70	3770	3360
1 - 8	2.23	4960	4420
1-1/8 - 7	2.81	6230	5560
1-1/4 - 7	3.54	8000	7140
1-1/2 - 6	5.12	11630	10370



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TYPE 304 STAINLESS STEEL DIMENSIONAL DATA

Size	Characteristic	Nominal Length (cm)	Major Diameter (cm)	Functional Diameter (Go/Nogo)	Visual Appearance
	Specification	IFI 136-2002			ASTM F788-08
	Test Method				
1/4-20 x 6ft	Requirements	182.73 - 184.08	6.12 - 6.32	5.41 - 5.49	
	Results	183.90 - 184.00	6.12 - 6.13	PASSED	PASSED
	Test Qty	16	16	16	100
	Pass	16	16	16	100
3/8-16 x 6ft	Requirements	182.58 - 184.08	9.26 - 9.49	8.35 - 8.46	
	Results	183.10 - 183.20	9.35 - 9.39	PASSED	PASSED
	Test Qty	16	16	16	100
	Pass	16	16	16	100
1/2-13 x 6ft	Requirements	182.58 - 184.08	12.39 - 12.66	11.27	
	Results	183.90 - 184.00	12.69 - 12.40	PASSED	PASSED
	Test Qty	8	8	8	100
	Pass	8	8	8	100
5/8-11 x 6ft	Requirements	182.58 - 184.08	15.53 - 15.83	14.20 - 14.33	
	Results	183.90 - 184.00	15.53 - 15.54	PASSED	PASSED
	Test Qty	8	8	8	100
	Pass	8	8	8	100
3/4-10 x 6ft	Requirements	182.58 - 184.08	18.68 - 19.00	17.21 - 17.35	
	Results	183.90 - 184.00	18.68 - 18.69	PASSED	PASSED
	Test Qty	8	8	8	100
	Pass	8	8	8	100

TYPE 304 STAINLESS STEEL CHEMICAL COMPOSITION %

Size	Heat No.	Carbon (c)	Silicone (Si)	Manganese (Mn)	Phosphorus (P)	Sulfur (S)	Nickel (Ni)	Chromium (Cr)	Molybdenum (Mo)	Copper (Cu)	Nitrogen (N)
		x 100	x 100	x 100	x 1000	x 1000	x 100	x 100	x 100	x 100	ppm
1/4-20 x 6ft	3Y445	4.5	38.0	189.0	28.0	1.7	804.0	1821.0	11.0	78.0	-
3/8-16 x 6ft	3Z987	3.9	33.0	189.0	27.0	4.4	804.0	1838.0	13.0	75.0	-
1/2-13 x 6ft	3Y726	3.8	42.0	181.0	29.0	7.3	802.0	1807.0	11.0	74.0	-
5/8-11 x 6ft	3Z635	3.8	43.0	187.0	26.0	3.3	802.0	1800.0	12.0	76.0	-
3/4-10 x 6ft	4A102	4.1	34.0	191.0	28.0	7.0	804.0	1841.0	13.0	76.0	-



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TYPE 304 STAINLESS STEEL MECHANICAL PROPERTIES

Size	Characteristic	Core Hardness (HRBW)	Tensile Strength (ksi)	Yield Strength (ksi)	Elongation (%)	Elongation (%)
	Specification	ASTM A193-11a Class 1 B8				
	Test Method	ASTM F606-11a				
1/4-20 x 6ft	Requirements	96 MAX	75 MIN	30 MIN	30 MIN	50 MIN
	Results	95 - 96	116.8 - 122.5	85.0 - 85.7	30.5 - 33.6	50.3 - 53.2
	Test Qty	8	3	3	3	3
	Pass	8	3	3	3	3
3/8-16 x 6ft	Requirements	96 MAX	75 MIN	30 MIN	30 MIN	50 MIN
	Results	95 - 96	114.6 - 116.7	80.8 - 81.7	30.2 - 33.5	50.4 - 53.7
	Test Qty	8	3	3	3	3
	Pass	8	3	3	3	3
1/2-13 x 6ft	Requirements	96 MAX	75 MIN	30 MIN	30 MIN	50 MIN
	Results	95 - 96	110.2 - 111.2	77.2 - 77.9	30.5 - 33.7	50.3 - 53.2
	Test Qty	8	2	2	2	2
	Pass	8	2	2	2	2
5/8-11 x 6ft	Requirements	96 MAX	75 MIN	30 MIN	30 MIN	50 MIN
	Results	95 - 96	108.7 - 112.8	78.3 - 79.0	30.2 - 33.3	50.4 - 53.7
	Test Qty	8	2	2	2	2
	Pass	8	2	2	2	2
3/4-10 x 6ft	Requirements	96 MAX	75 MIN	30 MIN	30 MIN	50 MIN
	Results	95 - 96	105.8 - 106.5	73.9 - 74.6	30.3 - 33.5	50.3 - 53.6
	Test Qty	8	2	2	2	2
	Pass	8	2	2	2	2

ORDERING INFORMATION

PLAIN

PART #	SIZE	QUANTITY / TUBE	QUANTITY / PALLET
2TRU38166	3/8-16 x 6ft	25 / TUBE	1250 / PALLET
2TRU12136	1/2-13 x 6ft	12 / TUBE	600 / PALLET
2TRU58116	5/8-11 x 6ft	8 / TUBE	400 / PALLET
2TRU34106	3/4-10 x 6ft	5 / TUBE	250 / PALLET
2TRU01086	1-8 x 6ft	2 / TUBE	100 / PALLET

ZINC PLATED

PART #	SIZE	QUANTITY / TUBE	QUANTITY / PALLET
2TRZ14206	1/4-20 x 6ft	50 / TUBE	2500 / PALLET
2TRZ56186	5/16-18 x 6ft	35 / TUBE	1750 / PALLET
2TRZ38166	3/8-16 x 6ft	25 / TUBE	1250 / PALLET
2TRZ381610	3/8-16 x 10ft	25 / TUBE	625 / PALLET
2TRZ12136	1/2-13 x 6ft	12 / TUBE	600 / PALLET
2TRZ58116	5/8-11 x 6ft	8 / TUBE	400 / PALLET
2TRZ34106	3/4-10 x 6ft	5 / TUBE	250 / PALLET
2TRZ78096	7/8-9 x 6ft	4 / TUBE	200 / PALLET
2TRZ01086	1-8 x 6ft	2 / TUBE	100 / PALLET

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ORDERING INFORMATION (CONT'D)**HOT DIP GALVANIZED**

PART #	SIZE	QUANTITY / TUBE	QUANTITY / PALLET
2TRG38166	3/8-16 x 6ft	25 / TUBE	1250 / PALLET
2TRG12136	1/2-13 x 6ft	12 / TUBE	600 / PALLET
2TRG58116	5/8-11 x 6ft	8 / TUBE	400 / PALLET
2TRG34106	3/4-10 x 6ft	5 / TUBE	250 / PALLET

304 STAINLESS STEEL

PART #	SIZE	QUANTITY / TUBE	QUANTITY / PALLET
2TRS214206	1/4-20 x 6ft	50 / TUBE	2500 / PALLET
2TRS238166	3/8-16 x 6ft	25 / TUBE	1250 / PALLET
2TRS212136	1/2-13 x 6ft	12 / TUBE	600 / PALLET
2TRS258116	5/8-11 x 6ft	8 / TUBE	400 / PALLET
2TRS234106	3/4-10 x 6ft	5 / TUBE	250 / PALLET

316 STAINLESS STEEL

PART #	SIZE	QUANTITY / TUBE	QUANTITY / PALLET
2TRS414206	1/4-20 x 6ft	50 / TUBE	2500 / PALLET
2TRS438166	3/8-16 x 6ft	25 / TUBE	1250 / PALLET
2TRS412136	1/2-13 x 6ft	12 / TUBE	600 / PALLET
2TRS458116	5/8-11 x 6ft	8 / TUBE	400 / PALLET
2TRS434106	3/4-10 x 6ft	5 / TUBE	250 / PALLET